



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-711-021
Job Sheet 196277



Part No: D412-711-021

Job Qty: 1 pcs

Part Name: Vertical Reference Door Modification LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/11/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV L IPP Rev:A 11.04.07 new issue DD verf:EC IPP Rev:B 14.04.25 ECN14-548 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
135	Purchasing	1 pcs	6/11/19	6/11/19	0.00	0.00	Purchasing - 1	JUN 11 2019	
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	1 pcs	6/11/19	6/11/19	0.00	0.00	Packaging 2 - 1 - B4B	JUN 11 2019	
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S189361



Part: D412-711-021

Job No: 196277

Serial No/Batch: S189361

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-30 Issue 3, TC STC SH92-54 Issue 4, TC STC SH92-54 Issue 4

Plex 6/11/19 8:48 AM dart.Lussier.Patrick

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
145 QC 6	1 pcs	6/11/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
150 Packaging 3-1 - Stock - B4B	1 pcs	6/11/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
155 DC - 1 - B4B	1 pcs	6/11/19	0.00 0.00		DC - 1 - B4B	DAS
					DC - 2 - B4B	21 JUN 11 2019
160 QC 21 - FG	1 pcs	6/11/19	0.00 0.00		QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS JUN 11 2019
					QC 21 - SA - 53	21 9-89

Part Op 135 - ISSUE P/O: HB043678 C OF C IS REQUIRED

Descriptions: 150 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-711-021

Location: _____ PPP rev: _____

155 - (Document Control) Photocopy bluefiles and create labels per PPP D412-711-021 CHG002

160 - (QC21- Final Inspection - Work Order Release)

x1 *huss*

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D412-711-021P	Vertical Reference Door Modification LH	1 (1 ea)	135-Purchasing	SI 89360
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
135-Purchasing	D412-711-021P	1	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043678



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: POHB043678

PO Date: 6/10/19

Due Date: 6/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Fedex P1 Overnight

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196277	D412-711-021P			Vertical Reference Door Modification LH	Firmed	-	6/11/19	1 Ea	0 Ea	1 Ea	\$0.01/Ea	\$0.01
Line Item Note return authorization RA709 / No charge PO													
Grand Total:													\$0.01

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/11/19 8:52 AM dart.Lussier.Patrick

Packing Slip



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-002061

Shipment Date: June 10, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Ship Via: FEDEX OVERNIGHT

Waybill: 775434759291

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D412-711-021 ✓	Vertical Reference Door Modification LH	Shipping Area	1 EA ✓		LT-17-009248

Type of sale: Outright

Sales Order Number: SO19-00961.001

Customer PO number: POHB043678 ✓

DAS
61
9-89

Shipping Instructions: Please Ship today

*** End of Document ***

RECEIVED

JUN 10 2019

DART AEROSPACE LTD.

>> denotes that the Packing Slip line item has already been printed.



Dart Aerospace Ltd.

WARRANTY REGISTRATION

Upon receipt of this form duly completed and signed by the installer, Dart Aerospace Ltd. (the STC holder) grants permission to the aircraft owner to modify the aircraft specified below in accordance with the following STC:

Part Number:	Description:	Serial/Batch No.:	STC No.:
--------------	--------------	-------------------	----------

THIS SECTION TO BE COMPLETED BY OR FOR OWNER

(Return completed form to DART Customer Service Department)

Installing Company: _____

Installed By: _____

Address: _____

Signature: _____

Installation Date: _____

AIRCRAFT OWNER NAME: _____

Address: _____

Aircraft Model: _____

Registration No.: _____

Serial No.: _____

For complete warranty information, please visit
www.dartaerospace.com/DART_warranty

CONTACT

Customer Service Department, Dart Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7, Canada
Tel.: 1-613-632-3336 Fax: 1-613-632-1053 e-mail: support.on@dartaero.com



Dart Aerospace Ltd.

WARRANTY REGISTRATION

Upon receipt of this form duly completed and signed by the installer, Dart Aerospace Ltd. (the STC holder) grants permission to the aircraft owner to modify the aircraft specified below in accordance with the following STC:

Part Number:	Description:	Serial/Batch No.:	STC No.:
--------------	--------------	-------------------	----------

THIS SECTION TO BE COMPLETED BY OR FOR OWNER

(Return completed form to DART Customer Service Department)

Installing Company: _____

Installed By: _____

Address: _____

Signature: _____

Installation Date: _____

AIRCRAFT OWNER NAME: _____

Address: _____

Aircraft Model: _____

Registration No.: _____

Serial No.: _____

For complete warranty information, please visit
[www.dartaerospace.com/DART warranty](http://www.dartaerospace.com/DART_warranty)

CONTACT

Customer Service Department, Dart Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7, Canada
Tel.: 1-613-632-3336 Fax: 1-613-632-1053 e-mail: support.on@dartaero.com

UNITED STATES OF AMERICA	
DEPARTMENT OF THE ARMY	
HEADQUARTERS, ARMY	
WASHINGTON, D. C.	
OFFICE OF THE CHIEF OF STAFF	
MEMORANDUM FOR THE RECORD	
SUBJECT: [Illegible]	
DATE: [Illegible]	
BY: [Illegible]	
FOR: [Illegible]	
[Illegible text follows in multiple lines]	

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: **LT-17-009248**



Bin No: **M140**

Received: **09/15/2017**

Part No: **D412-711-021**

Description: Vertical Reference Door
Modification Kit LH

Revision:

Serial #:

Condition: **New**

Cure Date:

Manufacturer: Dart Aerospace (Manufacturer)

Model No.

Cycles

Hours

Total Time:

SO:

Time Remaining

Details of work performed / reason for removal

Receiving Inspection

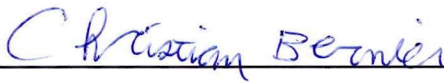
Additional work to be performed upon
installation

September 15, 2017

LIC No./Stamp

Inspector



1. Approving Civil Aviation Authority/Country: Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE				3. Form Tracking No: SO132343-1	
4. Organizations Name and Address:		DART AEROSPACE LTD 1270 Aberdeen Street Hawkesbury, ON, K6A 1K7 Canada				5. Work Order/Contract/Invoice PO-17-003021	
6. Item:	7. Description:	8. Part No:	9. Quantity:	10. Serial/Batch No:	11. Status/Work:		
1	Vertical Reference Door Modification LH	D412-711-021	1	B166165	New		
12. Remarks: TC STC SH92-30 Issue 3, TC STC SH92-54 Issue 4, TC STC SH92-55 Issue 4, TC STC SH92-56 Issue 3, FAA STC SR00911NY 99/02/17, FAA STC SR00937NY 08/06/24, FAA STC SR00938NY 99/02/25, FAA STC SR00939NY 99/02/25, DGAC FRANCE IM180-SI-0008 00/06/05, LBA GERMANY RC1137 00/07/11, EASA STC EASA.IM.R.S.01285 07/10/09							
13a. Certifies that the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ CAR 571.10 Maintenance Release ☐ Other regulations specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 has been performed in compliance with the Canadian Aviation Regulations.				
13b. Signature: 		13c. Approved Organization Number: 9-89	14b. Signature: N/A		14c. Approved Organization Number: N/A		
13d. Name: Chistian Bernier		13e. Date (dd/mm/yyyy): 14/Sep/2017	14d. Name: N/A		14e. Date (dd/mm/yyyy): N/A		
(Previously form 24-0078) Important: See notes							
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.							

Konrad Sauve

Tue 6/11/2019 3:06 PM

Natasha Belanger; Linda Lacelle; Patrick

Natasha,

As per my discussion with J-L and Robert we can move forward with this and receive it with out the C of C seeing as it is a Dart product that is being sent back to us.

Thank you,

Konrad